

Issuing Date 03-Aug-2020

Revision Date 03-Aug-2020

Revision Number 3.01

Section 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING**1.1. Product identifier**

Product Code(s)	SDS-000017 EN E BLK
Product Name	ULTEM™ 9085 Black Model Material
PN (Part Number)	312-20200 355-02311 355-08311
Denmark PR No	N/A
Synonyms	Polyetherimide alloy
Pure substance/mixture	Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended Use	Additive manufacturing
Uses advised against	No information available

1.3. Details of the supplier of the safety data sheet**Importer**

Stratasys EMEA Regional Office
Airport Boulevard B 120
77836 Rheinmünster, Germany
Phone: +49-7229-7772-0

For further information, please contact

E-mail address info@Stratasys.com**1.4. Emergency telephone number****Emergency Telephone** +44 1235 239670 - Europe - Multi lingual response

Austria	Poison Information Centre (AT): +43-(0)1-406 43 43
Belgium	Poison Centre (BE): +32 70 245 245
Croatia	Poison Control (CR): +385 1 2348 342
Czech Republic	Poison Control (CS): +420 224 919 293, +420 224 915 402
Denmark	Poison Control Hotline (DK): +45 82 12 12 12
Estonia	Poison Control (ET): 16662, (+372) 626 93 90
Finland	Poison Information Centre (FI): +358 9 471 977
France	ORFILA (FR): + 01 45 42 59 59
Germany	Poison Centre Berlin (DE): +49 030 30686 790 (24 h service, Advice in German and English)
Greece	Poison Information Center (EL): (0030) 2107793777
Hungary	Poison Information Service (HU): (+ 36-80) 201-199
Iceland	Poison Information Center: 543 2222
Italy	Poison Centre, Milan (IT): +39 02 6610 1029

Latvia	Poison Information Center (LV): +371 67042473
Lithuania	Poison Information Office (LT): +370 5236 20 52 or +370 687 53 378
Luxembourg	Belgian Poison Center: (+352) 8002-5500
Netherlands	National Poisons Information Center (NVIC): 030-274 8888
Norway	Poison Center: 22 59 13 00
Portugal	Poison Information Centre (PT): +351 21 330 3284
Spain	Poison Information Service (ES): +34 91 562 04 20
Sweden	112 – ask for Poisons Information

Section 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [GHS]

2.3. Other hazards

No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. See section 7 for more information. See section 8 for more information.

Section 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

Full text of H- and EUH-phrases: see section 16

Section 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation	Remove to fresh air.
Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a doctor.
Skin contact	Wash skin with soap and water when in contact with molten residues.
Ingestion	Drink plenty of water. Do not induce vomiting without medical advice. Call a doctor immediately.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	None known.
----------	-------------

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	Treat symptomatically.
-----------------	------------------------

Section 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media Foam
 Water
 Carbon dioxide (CO₂)
 Dry chemical
 Alcohol resistant foam

Unsuitable extinguishing media None known.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical None known.

5.3. Advice for firefighters

Special protective equipment for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

Section 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system. Keep out of waterways.

6.3. Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Prevent dust cloud. Avoid dust accumulation in enclosed space. May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Remove all sources of ignition.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

Section 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Advice on safe handling Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep container tightly closed in a dry and well-ventilated place.

7.3. Specific end use(s)

Risk Management Methods (RMM) The information required is contained in this Material Safety Data Sheet.

Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL) No information available.

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls If dust is generated during further processing provide exhaust ventilation.

Personal protective equipment

Eye/face protection Goggles. Safety glasses with side-shields.

Skin and body protection Impervious clothing.

Respiratory protection Minimise dust generation and accumulation. Wear respiratory protection.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

Environmental exposure controls No information available.

Section 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	Solid
Appearance	Monofilament
Odour	None
Colour	black
Odour threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	No data available	None known
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	> 380 °C	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known

Relative density	1.27 - 1.41	g/cm3
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	> 350 °C	
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known
Explosive properties	No information available	
Oxidising properties	No information available	

9.2. Other information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	negligible
Liquid Density	No information available
Bulk density	No information available
Particle Size	No information available
Particle Size Distribution	No information available

Section 10: STABILITY AND REACTIVITY

10.1. Reactivity

Reactivity None under normal use conditions.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Excessive heat. To avoid thermal decomposition, do not overheat.

10.5. Incompatible materials

Incompatible materials Oxidising agent. Strong bases.

10.6. Hazardous decomposition products

Hazardous decomposition products Carbon monoxide. Carbon dioxide (CO₂). Aldehydes. Burning produces obnoxious and toxic fumes.

Section 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects**Information on likely routes of exposure****Product Information**

Inhalation	Specific test data for the substance or mixture is not available.
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	Specific test data for the substance or mixture is not available.
Ingestion	Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms None known.

Numerical measures of toxicity

Acute toxicity

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitisation	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Section 12: ECOLOGICAL INFORMATION**12.1. Toxicity**

Ecotoxicity

Unknown aquatic toxicity Contains 0.2 % of components with unknown hazards to the aquatic environment.

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation No information available.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment No information available.

12.6. Other adverse effects

Other adverse effects No information available.

Section 13: DISPOSAL CONSIDERATIONS**13.1. Waste treatment methods**

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: TRANSPORT INFORMATION**IMDG**

14.1 UN number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Marine pollutant Not applicable
14.6 Special Provisions None
14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code No information available

RID

14.1 UN Number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental Hazard Not applicable
14.6 Special Provisions None

ADR

14.1 UN number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental Hazard Not applicable
14.6 Special Provisions None

IATA

14.1 UN Number Not regulated
14.2 UN proper shipping name Not regulated
14.3 Transport hazard class(es) Not regulated
14.4 Packing group Not regulated
14.5 Environmental Hazard Not applicable
14.6 Special Provisions None

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations

Germany

Water hazard class (WGK) Not Hazardous

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Authorisations and/or restrictions on use:

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV) This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII)

Persistent Organic Pollutants

Not applicable

Ozone-depleting substances (ODS) regulation (EC) 1005/2009 Not applicable

15.2. Chemical safety assessment

Chemical Safety Report No information available

Section 16: OTHER INFORMATION

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

SVHC: Substances of Very High Concern for Authorisation:

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation

Classification procedure	
Classification according to Regulation (EC) No. 1272/2008 [CLP]	Method Used
Acute oral toxicity	Calculation method
Acute dermal toxicity	Calculation method
Acute inhalation toxicity - gas	Calculation method
Acute inhalation toxicity - Vapor	Calculation method
Acute inhalation toxicity - dust/mist	Calculation method
Skin corrosion/irritation	Calculation method
Serious eye damage/eye irritation	Calculation method
Respiratory sensitisation	Calculation method
Skin sensitisation	Calculation method
Mutagenicity	Calculation method
Carcinogenicity	Calculation method
Reproductive toxicity	Calculation method
STOT - single exposure	Calculation method
STOT - repeated exposure	Calculation method
Acute aquatic toxicity	Calculation method

Chronic aquatic toxicity	Calculation method
Aspiration toxicity	Calculation method
Ozone	Calculation method

Issuing Date 08-Dec-2015

Revision Date 03-Aug-2020

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006

Disclaimer

The information provided in this Safety Data Sheet derives from a third party source. Whilst we believe that the information is correct as at the date of its publication, we do not make any representations or warranties regarding the accuracy or completeness of the information nor the quality or specification of any materials, substances or mixtures referred to herein (collectively, "Materials"). The information is being provided solely as a guideline for the safe handling, use, consumption, processing, storage, transportation, disposal and release of the Materials. The information may not be sufficient for such purposes and the user should not place any reliance on the information provided. The information may not be applicable to Materials that are combined with any materials or in any process other than as expressly stated herein. We shall not be liable for any kind of liability including, without limitation, damages, losses or expenses, arising out of or as a result of any reliance on the information contained in this Safety Data Sheet.

Stratasys Ltd. © 2019. License granted to make unlimited paper/electronic copies for internal use only. This Safety Data Sheet should not be reproduced, modified, or distributed to third parties without prior written consent from Stratasys Ltd.

End of Safety Data Sheet