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Revision Number 2.01

Section 1: Identification: Product identifier and chemical identity

Product identifier

Product Name DigitalABSPlus Component, RGD515 Plus
Product Code(s) SDS-06182 EN U
PN (Part Number) OBJ-03009, OBJ-03020

Other means of identification

Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tripropylene glycol diacrylate, Acrylic acid)
UN Number UN3082
Pure substance/mixture Mixture

Recommended use of the chemical and restrictions on use

Recommended Use Printing inks
Uses advised against This product is a cartridge containing ink. Under normal conditions of use, the substance is released from a cartridge only inside an appropriate printing system, and therefore, exposure is limited

Details of manufacturer or importer

Importer

Objective3D Pty Ltd
33-35 Yazaki Way
Carrum Downs, 3201
Victoria, Australia
Phone: +03 9785 2333
Local: +1300 559 454
Fax: +03 9785 2322

For further information, please contact

E-mail address info@Stratasys.com

Emergency telephone number

Emergency telephone number +61 2 8014 4558 - Australia - English Language response

Section 2: Hazard(s) identification

GHS Classification

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 1 - (H318)
Skin sensitisation	Category 1B - (H317)
Specific target organ toxicity (single exposure)	Category 3 - (H335)
Specific target organ toxicity (repeated exposure)	Category 2 - (H373)

Chronic aquatic toxicity

Category 2 - (H411)

Label elements

Exclamation mark
 Health hazard
 Corrosion
 Environment

**Signal word**

Danger

Hazard statements

H315 - Causes skin irritation
 H317 - May cause an allergic skin reaction
 H318 - Causes serious eye damage
 H335 - May cause respiratory irritation
 H373 - May cause damage to organs through prolonged or repeated exposure
 H411 - Toxic to aquatic life with long lasting effects

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling
 Wear protective gloves/protective clothing/eye protection/face protection
 Contaminated work clothing should not be allowed out of the workplace
 Use only outdoors or in a well-ventilated area
 Do not breathe dust/fume/gas/mist/vapours/spray
 Avoid release to the environment

Precautionary Statements - Response

Get medical advice/attention if you feel unwell
 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing
 Immediately call a POISON CENTER or doctor/physician
 IF ON SKIN: Wash with plenty of soap and water
 Take off contaminated clothing and wash it before reuse
 If skin irritation or rash occurs: Get medical advice/attention
 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
 Call a POISON CENTER or doctor/physician if you feel unwell
 Collect spillage

Precautionary Statements - Storage

Store in a well-ventilated place. Keep container tightly closed
 Store locked up

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant

Other hazards

May be harmful if swallowed. Toxic to aquatic life.

Section 3: Composition and information on ingredients, in accordance with Schedule 8**Substance**

Not applicable

Mixture

Chemical name	CAS No	Weight-%
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Proprietary	-	10-30
Proprietary	-	10-30
Proprietary	-	10-30
Proprietary	-	3-10
Proprietary	-	3-10
Proprietary	-	3-10
Tripropylene glycol diacrylate	42978-66-5	1-3
Proprietary	-	1-3
Trimethylolpropane triacrylate	15625-89-5	0.1-0.3
Glycerol, propoxylated, esters with acrylic acid	52408-84-1	0.1-0.3
camphene	79-92-5	0.1-0.3
1,7,7-Trimethyltricyclo[2.2.1.0 ^{2,6}]heptane	508-32-7	0.1-0.3
Non-hazardous ingredients	Proprietary	Balance

Section 4: First aid measures

Description of first aid measures

General advice	Immediate medical attention is required. Show this safety data sheet to the doctor in attendance.
Inhalation	Remove to fresh air. Get medical attention immediately if symptoms occur. IF exposed or concerned: Get medical advice/attention.
Eye contact	Get immediate medical advice/attention. Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Keep eye wide open while rinsing. Do not rub affected area.
Skin contact	Wash off immediately with soap and plenty of water for at least 15 minutes. May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a doctor.
Ingestion	Clean mouth with water and drink afterwards plenty of water. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a doctor.
Self-protection of the first aider	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

Most important symptoms and effects, both acute and delayed

Symptoms Burning sensation. Itching. Rashes. Hives.

Indication of any immediate medical attention and special treatment needed

Note to doctors May cause sensitisation in susceptible persons. Treat symptomatically.

Section 5: Firefighting measures

Suitable Extinguishing Media

Suitable Extinguishing Media Use extinguishing agent suitable for type of surrounding fire. Class B fires: Use carbon dioxide (CO₂), regular dry chemical (sodium bicarbonate), regular foam (Aqueous Film Forming Foam-AFFF), or water spray to cool containers.

Unsuitable extinguishing media No information available.

Specific hazards arising from the chemical

Specific hazards arising from the chemical Product is or contains a sensitiser. May cause sensitisation by skin contact.

Special protective actions for fire-fighters

Special protective equipment for fire-fighters Cool containers with flooding quantities of water until well after fire is out. Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Move containers from fire area if you can do it without risk. Use personal protection equipment. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Keep out of drains, sewers, ditches and waterways. Inhalation is a health risk.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Use personal protective equipment as required. Ensure adequate ventilation. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.

Other Information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

Environmental precautions

Environmental precautions Prevent further leakage or spillage if safe to do so.

Methods and material for containment and cleaning up

Methods for containment Methods for containment.

Methods for cleaning up Pick up and transfer to properly labelled containers.

Precautions to prevent secondary hazards

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

Section 7: Handling and storage, including how the chemical may be safely used

Precautions for safe handling

Advice on safe handling Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Use only outdoors or in a well-ventilated area. Wear protective gloves and eye/face protection. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Do not eat, drink or smoke when using this product. Heating may cause a fire.

General hygiene considerations Avoid contact with skin, eyes or clothing. Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product.

Conditions for safe storage, including any incompatibilities

Storage Conditions Store in a cool, well ventilated area. Store in accordance with local regulations. Keep container tightly closed. Store between 15 °C and 27 °C. Shipment temperature (up to 5 weeks) is -20 °C to 50 °C. Store in a combustible storage area away from heat and open flame.

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

Section 8: Exposure controls and personal protection

Control parameters

Exposure Limits .

Appropriate engineering controls

Engineering controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Tight sealing safety goggles.

Skin and body protection Wear suitable protective clothing. Long sleeved clothing.

Hand Protection Wear suitable gloves. Impervious gloves.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

Environmental exposure controls No information available.

Section 9: Physical and chemical properties**Information on basic physical and chemical properties**

Physical state liquid
Appearance Ink cartridge
Odour Characteristic.
Colour purple
Odour threshold No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	N/A	
Melting point / freezing point	No data available	None known
Boiling point / boiling range	No data available	None known
Flash point	>= 100 - < 250 °C	
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability limit:	No data available	
Lower flammability limit	No data available	
Vapour pressure	No data available	None known
Vapour density	No data available	None known
Relative density	1.08	g/cm ³
Water solubility	Insoluble in water	
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Autoignition temperature	No data available	None known
Decomposition temperature	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	None known

Other Information

Softening point No information available
Molecular weight No information available
VOC Content (%) No information available
Liquid Density No information available
Bulk density No information available
Particle Size No information available
Particle Size Distribution No information available

Section 10: Stability and reactivity

Reactivity

Reactivity No information available.

Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

Conditions to avoid

Conditions to avoid None known based on information supplied.

Incompatible materials

Incompatible materials Strong acids. Strong bases. Strong oxidising agents.

Hazardous decomposition products

Hazardous decomposition products Thermal Decomposition Products. Combustion: oxides of carbon.

Section 11: Toxicological information

Acute toxicity

Information on likely routes of exposure

Product Information

Inhalation May cause irritation of respiratory tract. (based on components).

Eye contact Severely irritating to eyes. Causes serious eye damage. May cause burns. May cause irreversible damage to eyes. (based on components).

Skin contact May cause sensitisation by skin contact. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea (based on components)

Symptoms Redness. Burning. May cause blindness. Itching. Rashes. Hives. May cause redness and tearing of the eyes.

Numerical measures of toxicity - Product Information

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral) 2,865.60 mg/kg

Unknown acute toxicity 0 % of the mixture consists of ingredient(s) of unknown toxicity

0 % of the mixture consists of ingredient(s) of unknown acute oral toxicity

0 % of the mixture consists of ingredient(s) of unknown acute dermal toxicity

0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (gas)
 0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (vapour)
 0 % of the mixture consists of ingredient(s) of unknown acute inhalation toxicity (dust/mist)

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Proprietary	= 4890 mg/kg (Rat)	> 3000 mg/kg (Rabbit)	-
Proprietary	-	> 13 g/kg (Rabbit)	-
Proprietary	= 588 mg/kg (rat)	> 2000 mg/kg (rat)	= 5.28 mg/l (rat)
Proprietary	= 2.000 mg/kg (Rat) (Method: OECD Test Guideline 423)	= 2.000 mg/kg (Rat)(Method: OECD Test Guideline 402)	-
Tripropylene glycol diacrylate	= 6200 mg/kg (Rat)	> 2 g/kg (Rabbit)	-
Proprietary	> 5,000 mg/kg (Rat) (OECD Guideline 401)	> 2,000 mg/kg (Rat) (OECD Guideline 402)	-
Trimethylolpropane triacrylate	= 5190 µL/kg (Rat)	= 5000 mg/kg (Rabbit)	-
camphene	> 5 g/kg (Rat)	> 2500 mg/kg (Rabbit)	= 17100 mg/m ³ (Rat) 1 h

See section 16 for terms and abbreviations

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Classification based on data available for ingredients. Irritating to skin.
Serious eye damage/eye irritation	Classification based on data available for ingredients. Causes burns. Risk of serious damage to eyes.
Respiratory or skin sensitisation	May cause sensitisation by skin contact. Classification based on data available for ingredients.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	Classification based on data available for ingredients.
STOT - repeated exposure	Classification based on data available for ingredients.
Aspiration hazard	No information available.

Section 12: Ecological information

Ecotoxicity

Ecotoxicity	Toxic to aquatic life with long lasting effects
Unknown aquatic toxicity	0 % of the mixture consists of component(s) of unknown hazards to the aquatic environment.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Proprietary	1.98 mg/l Fresh water	0.704 mg/l Fresh water	-	0.524 mg/l Fresh water
Proprietary	120 mg/l (algae)	-	-	120 mg/kg (daphnia)
Proprietary	(Pseudokirchneriella subcapitata) : 1,6 mg/l (Method: OECD Test Guideline 201)	(Fish) : 4,95 mg/l	-	(Daphnia magna Straus) : 2,36 mg/l (Method: OECD Test Guideline 202)

Tripropylene glycol diacrylate	28: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50	4.5 - 10: 96 h <i>Leuciscus idus</i> mg/L LC50	-	88.7: 48 h <i>Daphnia magna</i> mg/L EC50
Proprietary	> 2.01 mg/l (growth rate), <i>Pseudokirchneriella subcapitata</i> (OECD Guideline 201, static)	6.53 mg/l, <i>Oryzias latipes</i> (JIS K 0102-71, semistatic)	-	3.53 mg/l, <i>Daphnia magna</i> (OECD Guideline 202, part 1, static)
camphene	1000: 72 h <i>Desmodesmus subspicatus</i> mg/L EC50	0.72: 96 h <i>Brachydanio rerio</i> mg/L LC50 flow-through 150: 96 h <i>Brachydanio rerio</i> mg/L LC50 static	-	22: 48 h <i>Daphnia magna</i> mg/L EC50

Persistence and degradability

Persistence and degradability No information available.

Bioaccumulative potential

Bioaccumulation There is no data for this product.

Mobility

Mobility in soil No information available.

Mobility No information available.

Chemical name	Partition coefficient
Tripropylene glycol diacrylate	2.77

Other adverse effects

Other adverse effects No information available.

Section 13: Disposal considerations

Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Section 14: Transport information

Additional information The environmentally hazardous substance mark is not required when transported in sizes of ≤5L or ≤5kg
The marine pollutant mark is not required when transported in sizes of ≤5L or ≤5kg

ADG

UN Number UN3082
Proper Shipping Name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Hazard Class 9
Packing group III
Environmental Hazard Yes
Special Provisions 179, 274, 331, 335, AU01
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Tripropylene glycol diacrylate, Acrylic acid), 9, III

IATA

UN Number UN3082

UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class(es) 9
Packing group III
ERG Code 9L
Special Provisions A97, A158, A197
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
 (Tripropylene glycol diacrylate, Acrylic acid), 9, III

IMDG

UN Number UN3082
UN proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport hazard class(es) 9
Packing group III
EmS-No F-A, S-F
Special Provisions 274, 335, 969
Marine pollutant This product contains a chemical which is listed as a severe marine pollutant according to IMDG/IMO
Description UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
 (Tripropylene glycol diacrylate, Acrylic acid), 9, III, Marine pollutant

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

No information available



Section 15: Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture**National regulations****Australia**

See section 8 for national exposure control parameters

International Inventories

TSCA	Complies
DSL/NDSL	Complies
EINECS/ELINCS	Complies
ENCS	No information available
IECSC	Complies
KECL	No information available
PICCS	No information available
AICS	No information available

Legend:**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDSL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

International Regulations

Ozone-depleting substances (ODS) Not applicable

Persistent Organic Pollutants Not applicable

Export Notification requirements Not applicable

Section 16: Any other relevant information

Prepared By TSCA;
http://iaspub.epa.gov/sor_internet/registry/substreg/searchandretrieve/searchbylist/search.d
 IECSC; <http://cciss.cirs-group.com/>
 EU Regulation 1272/2008
 TOMES-LOLI®; <http://www.rightanswerknowledge.com/loginRA.asp>
 UN Recommendations on the transport of dangerous goods 19th Edition
 IARC Monographs on the Evaluation of Carcinogenic Risks to Humans;
<http://monographs.iarc.fr>
 ECHA CHEM;
<http://echa.europa.eu/web/guest/information-on-chemicals/registered-substances>
 OECD SIDS; <http://webnet.oecd.org/Hpv/UI/Search.aspx>
 EPA; <http://www.epa.gov/iris>
 EPISUITE Program ver.4.1
 NIOSH (The National Institute for Occupational Safety and Health)
 ACGIH (American Conference of Governmental Industrial Hygienists)
 Waste Control Act enforcement regulation attached [1]
 National chemicals information systems; <http://ncis.nier.go.kr>
 Korea National Fire Agency-Korea dangerous material inventory management system;
<http://hazmat.mpss.kfi.or.kr/material.do>
 Korea Ministry of Employment and Labor Public Notice No. 2016-19
 Korea Ministry of Employment and Labor Public Notice No. 2018-24

Revision Date 23-Apr-2019

Revision Note

The symbol (*) in the margin of this SDS indicates that this line has been revised.

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	*	Skin designation
C	Carcinogen		

Disclaimer

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End of Safety Data Sheet