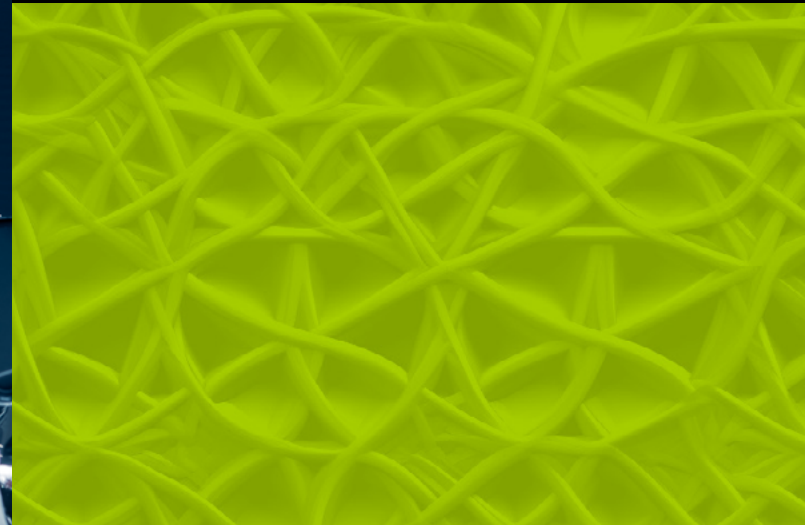
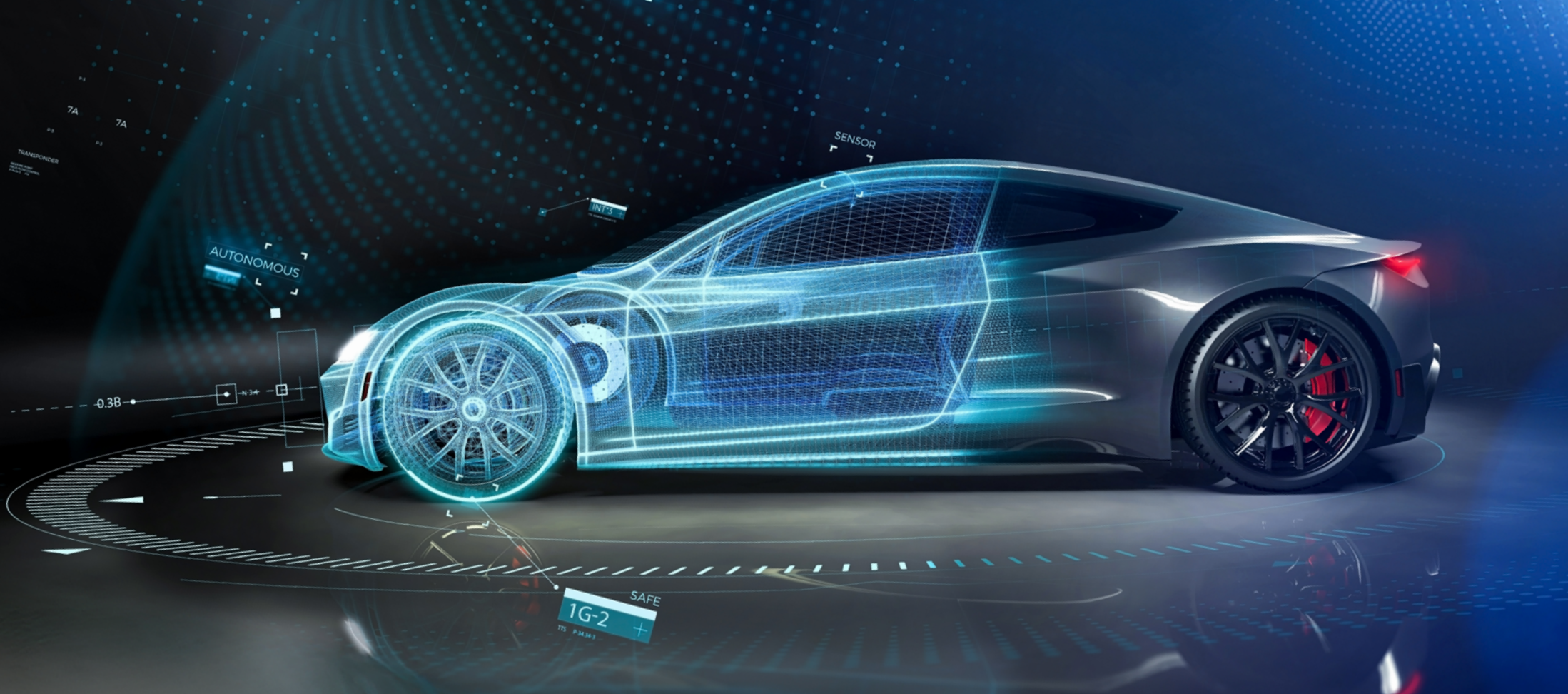




E-BOOK
AUTOMOTIVE

Accelerating Automotive Design with Rapid Prototyping in 3D Printing





Introduction

In today's automotive industry, rapid change and fierce competition pressure manufacturers to innovate faster than ever. Vehicle programs face shorter development cycles, greater design complexity, and stringent regulations, all while needing to hit the market quickly. Traditional prototyping methods - expensive tooling, slow machining, and limited design flexibility – often can't keep up. This is where industrial 3D printing for rapid prototyping becomes a game-changer. By enabling fast, iterative design and testing, additive manufacturing addresses key pain points: reducing time-to-market, lowering prototyping costs, and empowering engineers to experiment with complex designs that traditional methods can't handle.



The Need for Speed in Automotive Development

Automotive OEMs and suppliers are juggling innovations in electrification, autonomy, and connectivity, each introducing new components and complexities. Waiting months for a prototype part from a machine shop or injection mold can significantly delay development. Likewise, making design changes late in the process is costly and risky. Rapid prototyping via 3D printing directly addresses these challenges, allowing engineers to go from CAD model to physical part in days or hours rather than weeks. This speed means teams can test a part's fit, form, and even function early and often. They can iterate designs multiple times in the same period that previously yielded a single prototype. Ultimately, faster iterations lead to better-refined designs and fewer issues when moving to production, supporting the goal of shorter development cycles and higher-quality vehicles.

3D Printing Accelerates Iteration and Cuts Costs

Industrial 3D printers build parts layer-by-layer from materials like durable thermoplastics, photopolymers, or even metals. Because no hard tooling is needed, there's no lengthy setup or mold fabrication for each new design. Automotive R&D teams can print one-off prototypes at a fraction of the cost and time of traditional methods. For example, Ford Motor Company reported that producing a complex prototype like an intake manifold took 4-5 months and cost around \$500,000. With 3D printing, the same part can be ready in a matter of days (or hours) at a cost of only a few thousand dollars. Ford's engineers leverage this speed to achieve highly optimized parts by testing many design variants rapidly. The elimination of special tooling not only speeds up the process but also saves millions of dollars in development costs. In Ford's case, embracing additive prototyping has shaved months off development time for components like cylinder heads and air vents, contributing to what they estimate is billions of dollars and millions of work hours saved over the past few decades.¹

Manufacturers across the industry see similar benefits. General Motors reduced prototyping time from months to days by standardizing 3D printers in most of their factories.³ BMW has produced hundreds of thousands of prototype parts via additive manufacturing, integrating the process into nearly every vehicle program to shorten design cycles.⁴ These agile prototyping workflows directly address the pain point of time-to-market. New models can be developed faster, and mid-cycle updates or variant designs can be validated with minimal delay. In addition, cost barriers are lowered, meaning engineers can prototype multiple alternatives without blowing the budget. A few thousand dollars per 3D-printed prototype (versus six figures via traditional tooling²) allows for more experimentation and refinement, aligning with automakers' goals for innovation and performance improvement without excessive cost.

¹*Building in the Automotive Sandbox*, Ford Motor Company, <https://corporate.ford.com/articles/products/building-in-the-automotive-sandbox.html>





Enabling Complex Designs and Quality Improvements

Another advantage is the design freedom afforded by additive manufacturing. Prototypes can include complex geometries, such as internal channels, organic shapes, and lattice structures, that would be infeasible to machine or mold. This is crucial as vehicles become more sophisticated, enabling engineers to test novel ideas in prototype form to assess their real-world performance. Examples include cooling ducts that snake around other components or lightweight lattice reinforcements. Iterating these complex designs quickly helps solve problems (like heat dissipation or weight reduction) early in development. Regulatory pressures around emissions and safety can also be addressed by rapidly prototyping solutions. For example, a new crash structure or an optimized sensor mount can be printed and tested in a matter of days, allowing teams to meet regulations on tight timelines.

The rapid feedback loop provided by 3D-printed prototypes improves final quality. Teams can perform functional tests on prototypes that use materials mimicking the final part's properties. Some printed parts are even robust enough for road testing or crash simulation.¹ Issues are identified and resolved sooner, reducing costly design changes later. As Ford noted, prototypes printed overnight can be driven for hundreds of thousands of miles or crash-tested at 70 mph, ensuring the design meets performance requirements. By the time a design is finalized, it's been validated through numerous iterations, resulting in higher-quality vehicles at a more affordable price, as rapid prototyping directly contributes to getting the design "right" before production.¹



"Rapid prototyping via 3D printing directly addresses these challenges, allowing engineers to go from CAD model to physical part in days or hours rather than weeks."

²*Ford 3D-Printed Auto Parts Save Millions, Boost Quality*, Plastics Today, <https://www.plasticstoday.com/3d-printing/ford-3d-printed-auto-parts-save-millions-boost-quality>

³*General Motors Saves \$300,000 by Switching to 3D Printed Tooling*, 3D Printing Industry, <https://3dprintingindustry.com/news/general-motors-saves-300000-by-switching-to-3d-printed-tooling-134991/>

⁴*A million printed components in just ten years: BMW Group makes increasing use of 3D printing*, BMW Group, <https://www.press.bmwgroup.com/global/article/detail/T0286895EN/a-million-printed-components-in-just-ten-years-bmw-group-makes-increasing-use-of-3d-printing?language=en>

Real-World Success:

Rapid Prototyping in Action

Leading automakers provide data-driven evidence of the impact of 3D printing on prototyping. Ford's use of additive manufacturing enabled the development of the new Mustang's engine cover in just four days versus four months traditionally.² They even managed multiple design iterations within those days, at a total cost of \$3,000 instead of \$500,000, a dramatic illustration of time and cost savings.² Ford has 3D-printed well over 500,000 parts over recent decades and integrated the technology deeply into its product development process.¹ The result is an ability to bring new ideas to life quickly; as Ford's Rapid Manufacturing supervisor put it, the speed of 3D printing allows the team to focus on optimizing designs because they're not waiting months for each prototype.¹

Other examples abound: BMW's Additive Manufacturing Center output over

200,000 components in 2018 alone, a 42% increase from the previous year.⁴ These included prototypes and some production parts, demonstrating how routine 3D printing has become in development cycles. General Motors has used additive prototyping for everything from aesthetic design models to functional components. In one case, GM 3D-printed a scale model of a new aerodynamic part for wind tunnel testing, allowing rapid tweaks to improve performance.⁵ Team Penske's race engineers print scaled-down car parts overnight to test in the wind tunnel the next day, an approach that simply isn't possible with conventional methods.⁵ This agility gives them a competitive edge – they can trial more variants and hone designs for peak performance in a compressed timeframe.

Importantly, these successes are solution-oriented, not just technology showcases. Companies aren't 3D printing for the sake of it; they're targeting business goals. Rapid prototyping via 3D printing helps launch vehicles faster, meet consumer demand for the latest features, and avoid delays that can cost market share. It aligns with the strategic objectives of innovation, speed, and cost efficiency. By the time a car reaches production, the company has high confidence in its design, having vetted it through numerous 3D-printed trials. The result is fewer late-stage changes, smoother product launches, and often a better product-market fit. In summary, industrial 3D printing has transformed automotive prototyping into an agile, data-driven process, enabling decision-makers to deliver innovation on time and within budget, a critical advantage in the rapidly evolving automotive landscape.

⁵When the Success of the Job Requires It: 3D Printing for Prototyping, Tooling and Jig Design in the Automotive Sector, GrabCAD Blog, <https://blog.grabcad.com/blog/2018/10/01/3d-printing-for-prototyping-tooling-and-jig-design-in-the-automotive-sector/>



Conclusion: From Concept to Market, Faster and Smarter

Rapid prototyping with 3D printing has moved from a niche experiment to a mainstream best practice among automakers and top-tier suppliers. By addressing the pain points of slow and costly prototype development, 3D printing empowers R&D and engineering teams to iterate faster, innovate more freely, and reduce risk in vehicle design.

The data is clear: companies leveraging additive manufacturing for prototyping are seeing accelerated time-to-market and significant cost savings without sacrificing quality. This eBook highlights how embracing 3D printing in the concept and design phase helps automotive OEMs stay ahead of rapid technology changes and increasing vehicle complexity. For Directors and VPs overseeing product development, the message is compelling: investing in additive

prototyping capabilities is an investment in agility, better products, and competitive advantage. In an industry where being late or over budget can be devastating, 3D printing offers a proven path to deliver new vehicles faster, meet performance targets, and ultimately drive success in the market.

The Main Takeaway: Additive manufacturing empowers automotive teams to prototype faster, test more ideas, and reduce development costs—helping them get better vehicles to market sooner and stay competitive in a fast-moving industry.

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