1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

Product identifier

Product Name
SR-30™ Soluble Support Material
SR-30XL™ Soluble Support Material

Other means of identification

Product Code(s)  SDS-400638 EN  A
PN (Part Number)  311-30200 331-20200 340-30500 345-20007 345-42207 350-80200 355-03110 360-53110 CQ707A
Synonyms  None

Recommended use of the chemical and restrictions on use.

Recommended Use  Additive manufacturing
Uses advised against  No information available

Details of the supplier of the safety data sheet

Manufacturer Address  Stratasys Corporate headquarters United States
9600 West 76th Street Suite #108
Eden Prairie, MN 55344
United States
Local: +1 952-294-3900
Phone: +1 952-937-3000

Emergency telephone number

Emergency Telephone  +1 215 207 0061 - Americas - Multi lingual response
E-mail address  info@Stratasys.com

2. HAZARDS IDENTIFICATION

Classification

This chemical is not considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Label elements

The product contains no substances which at their given concentration, are considered to be hazardous to health.
Hazards not otherwise classified (HNOC)
PSM No target substance

Other Information
PSM No target substance.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

The product contains no substances which at their given concentration, are considered to be hazardous to health.

4. FIRST AID MEASURES

Description of first aid measures

Inhalation
Remove to fresh air.

Eye contact
Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.

Skin contact
Wash skin with soap and water when in contact with molten residues.

Ingestion
Drink plenty of water. Do not induce vomiting without medical advice. Call a physician immediately.

Most important symptoms and effects, both acute and delayed

Symptoms
None known.

Indication of any immediate medical attention and special treatment needed

Note to physicians
Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media
Foam. Water. Carbon dioxide (CO2). Dry chemical. Alcohol resistant foam.

Unsuitable extinguishing media
None known.

Specific hazards arising from the chemical
None known.

Explosion data
Sensitivity to Mechanical Impact None.
Sensitivity to Static Discharge None.

Special protective equipment for fire-fighters
Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.
6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

**Personal precautions**
Use personal protective equipment as required. Avoid contact with skin and eyes. Remove all sources of ignition. Sweep up to prevent slipping hazard.

**Environmental precautions**
Do not flush into surface water or sanitary sewer system. Keep out of waterways.

**Methods and material for containment and cleaning up**

**Methods for containment**
Prevent further leakage or spillage if safe to do so.

**Methods for cleaning up**
Pick up and transfer to properly labeled containers.

**Prevention of secondary hazards**
May form combustible dust concentrations in air if small particles are generated during further processing, handling or by other means. Avoid dust accumulation in enclosed space. Prevent dust cloud. Remove all sources of ignition.

7. HANDLING AND STORAGE

**Precautions for safe handling**

**Advice on safe handling**
Use personal protection equipment. Avoid contact with skin and eyes, when handling melted filament. If small particles are generated during further processing, handling, or by other means, combustible dust concentrations in air may form. Use respirator.

**Conditions for safe storage, including any incompatibilities**

**Storage Conditions**
Keep containers tightly closed in a dry, cool and well-ventilated place.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Note:**
No hazards are expected under normal use. Avoid generation of dust particles.

**Control parameters**

**Exposure Limits**
This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

**Appropriate engineering controls**

**Engineering controls**
If dust is generated during further processing provide exhaust ventilation.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Goggles. Safety glasses with side-shields.

**Skin and body protection**
Impervious clothing.

**Respiratory protection**
Minimize dust generation and accumulation. Wear respiratory protection.
General hygiene considerations
Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Values</th>
<th>Remarks • Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid</td>
<td></td>
</tr>
<tr>
<td>Appearance</td>
<td>Monofilament</td>
<td></td>
</tr>
<tr>
<td>Odor</td>
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<td></td>
</tr>
<tr>
<td>Color</td>
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<td></td>
</tr>
<tr>
<td>Odor threshold</td>
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<td></td>
</tr>
<tr>
<td>pH</td>
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<tr>
<td>Vapor pressure</td>
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<tr>
<td>Vapor density</td>
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<tr>
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<td>Water solubility</td>
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<tr>
<td>Solubility in other solvents</td>
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<tr>
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<td>Kinematic viscosity</td>
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<td>Softening point</td>
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<tr>
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<tr>
<td>Bulk density</td>
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</tbody>
</table>

10. STABILITY AND REACTIVITY

Reactivity
None under normal use conditions.

Chemical stability
Stable under normal conditions.

Possibility of hazardous reactions
None under normal processing.

Conditions to avoid
Excessive heat. To avoid thermal decomposition, do not overheat.

Incompatible materials
Oxidizing agent. Strong bases.

Hazardous decomposition products
Carbon monoxide. Carbon dioxide (CO2). Aldehydes.

11. TOXICOLOGICAL INFORMATION
Information on likely routes of exposure

Product Information

Inhalation  Specific test data for the substance or mixture is not available.
Eye contact  Specific test data for the substance or mixture is not available.
Skin contact  Specific test data for the substance or mixture is not available.
Ingestion  Specific test data for the substance or mixture is not available.

Information on toxicological effects

Symptoms  None known.

Numerical measures of toxicity

Acute toxicity

Unknown acute toxicity  No information available

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation  No information available.
Serious eye damage/eye irritation  No information available.
Respiratory or skin sensitzation  No information available.
Germ cell mutagenicity  No information available.
Carcinogenicity  No information available.
Reproductive toxicity  No information available.
STOT - single exposure  No information available.
STOT - repeated exposure  No information available.
Aspiration hazard  No information available.

12. ECOLOGICAL INFORMATION

Ecotoxicity  The environmental impact of this product has not been fully investigated

Persistence and degradability  No information available.
Bioaccumulation  No information available.
Other adverse effects  No information available.

13. DISPOSAL CONSIDERATIONS
Waste treatment methods

Waste from residues/unused products
Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging
Do not reuse empty containers.

14. TRANSPORT INFORMATION

DOT
Not regulated

TDG
Not regulated

MEX
Not regulated

ICAO (air)
Not regulated

IATA
Not regulated

IMDG
Not regulated

RID
Not regulated

ADR
Not regulated

ADN
Not regulated

15. REGULATORY INFORMATION

International Inventories

<table>
<thead>
<tr>
<th>Inventory</th>
<th>Compliance</th>
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<tbody>
<tr>
<td>TSCA</td>
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<tr>
<td>DSL/NDSL</td>
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<tr>
<td>EINECS/ELINCS</td>
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<tr>
<td>ENCS</td>
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<tr>
<td>IECSC</td>
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</tr>
<tr>
<td>KECL</td>
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<tr>
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<td>AICS</td>
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</table>

Legend:
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313
Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.
SARA 311/312 Hazard Categories

- Acute health hazard: No
- Chronic Health Hazard: No
- Fire hazard: No
- Sudden release of pressure hazard: No
- Reactive Hazard: No

CWA (Clean Water Act)
This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA
This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

US State Regulations

California Proposition 65
This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

US State Regulations
This product does not contain any substances regulated by state right-to-know regulations

U.S. EPA Label Information

EPA Pesticide Registration Number PSM No target substance

16. OTHER INFORMATION, INCLUDING DATE OF PREPARATION OF THE LAST REVISION

<table>
<thead>
<tr>
<th>NFPA</th>
<th>Health hazards</th>
<th>Flammability</th>
<th>Instability</th>
<th>Physical and chemical properties</th>
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<table>
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Issuing Date: 06-Nov-2015
Revision Date: 17-Feb-2020
Revision Note: No information available.

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End of Safety Data Sheet